

# THE FREEDOM SR



*Experience free-hand freedom.*

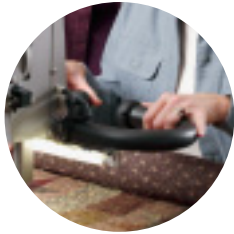
**The Freedom SR**, like the Millennium, includes our Automatic Stitch Regulator which performs with the skill and grace of a ballet dancer. You get the same 26" x 10 1/2" throat space with 23 square feet of quilting capacity without advancing the fabric. Plus, you can easily change the needle position from up to down (2 stage needle positioner). The Freedom Quilting System uses a similar super quiet fully-enclosed DC motor as the Millennium and offers the same quiet operation with minimal vibration.

As with all APQS machines, the Freedom SR comes standard with high tech features such as the synchronous belt drive, self-lubricating bushings and low inertia Smart•Bobbin. Because the Freedom does not include all of the Millennium's standard features, it costs significantly less and can be built with only the options you choose. That makes it the ideal value for individual users, small businesses, and quilting professionals.



AMERICAN  
PROFESSIONAL  
QUILTING SYSTEMS

# Freedom SR Features



Multi-position ergonomically designed handles offer several areas of precise adjustment to "fit" each individual quilter's body size and shape.



Horizontal wheel and track system absorbs any residual vibration. The horizontal wheels are fully adjustable (an APQS exclusive) to eliminate both binding and play. This holds the machine at a true 90° angle – very important when running patterns or doing other precision quilting.



The on-demand Automatic Stitch Regulator makes perfect star points and squares with crisply defined corners, even starts and stops with no extra stitches.



Optional built-in laser simplifies following patterns when operating the Freedom from the pattern side. Laser can also be used at the freehand side for quilting block motifs.

- On-demand Automatic Stitch Regulator
- Variable needle speed (200 – 2400 SPM)
- Handcrafted from aircraft grade aluminum
- Throat size of 26" x 10½"
- Weight 45 lbs (20.4 kgs)
- Voltage 120V 50/60 Hz. All APQS machines run on standard household current.
- Super-quiet fully-enclosed DC motor. This safety feature is an APQS exclusive.
- Synchronous Belt Drive that is guaranteed for life. Belt drive technology provides precise machine timing, requires no lubrication and reduces vibration.
- Low inertia Smart•Bobbin provides precise thread tension, better stitch quality and allows the use of almost any thread.
- Disc-style tensioners provide the most superb thread delivery system. Accommodates different thicknesses along a single strand of thread.
- Multi-position ergonomically designed handles offer several areas of precise adjustment to "fit" each individual quilter's body size and shape.
- 10', 12' or 14' universal aluminum alloy table

## Available Options for the Freedom SR

- Overhead wiring
- Hydraulic table lift
- In-home set-up by factory certified technician

## The Freedom SR Complete Quilting System–Base Price\*

With 10', 12' or 14' Universal Aluminum Alloy Table - \$16,800

Other table lengths available upon request.

*Prices subject to change*

*The possibilities are limitless when you move up to APQS.*



*\*Every complete quilting system comes with machine, table, frames, patterns, thread, bobbins, industrial bobbin winding machine, simple easy-to-follow assembly instructions, basic training video and manual.*

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